



# Digital Battery Element Tester

## 1656 Auto-Line Option



### Key Benefits

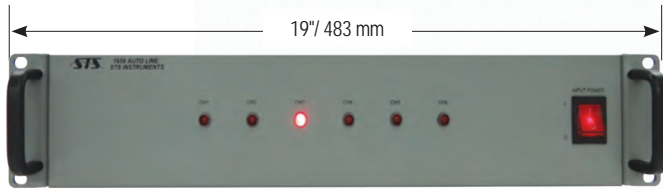
- Increased Lead-Acid Battery Quality
- Supports High-Speed Automated Production Lines
- Shorten Test Times by Testing Six Cells per Test Cycle
- Tests Up To Six Cells per Battery every 1.2 seconds
- Interfaces with PLC Controllers
- Remote computer interfaces for data collection and control

The STS Instruments 1656 Auto-Line Option is a companion product to the Model 1656 Battery Element Tester. When combined with the 1656, the Auto-Line option provides automated testing of batteries with up to six elements using automated probing systems.

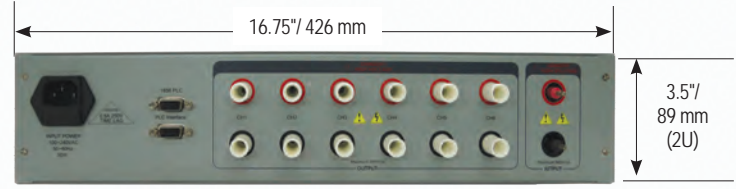
The Auto-Line routes test signal and measurements to up to six available channels under control of the 1656 tester. All high voltage connections are made at the rear panel of the Auto-Line unit and routed to the multi-channel test head (not included with Auto-Line option).



## Front and Rear Panel Layout and Connectors



The STS Auto-Line option is designed for bench top or 19" equipment rack use. Shown with rack mount handles.



The STS Auto-Line Option Rear Panel provides connections High Voltage Leads, Control interface and AC Line input.

## Technical Specifications

### TEST CHANNELS

<b>OUTPUT</b>	Six Channels
<b>SWITCHING</b>	Dual High Voltage Isolation Relays per Channel
<b>MIN. TEST TIME</b>	200 msec / cell

### FRONT & REAR PANEL CONTROLS AND INDICATORS

#### FRONT PANEL

<b>POWER</b>	Illuminated On/Off Rocker Power Switch Lit when unit is powered on
<b>CHANNEL SELECT</b>	Red Illuminated LED Indicates Active Channel

#### REAR PANEL

<b>INPUT TERMINALS</b>	Range: 0 – 3000 V Safety Rated: 6000V max.
<b>OUTPUT TERMINALS</b>	Six High Voltage Receptacles, 1 Red, 1 Black

### AC INPUT

<b>INPUT VOLTAGE</b>	100V to 240V ± 10 % Universal Input, 47 – 63 Hz
<b>CURRENT</b>	200 mA Max.
<b>POWER FACTOR</b>	0.98 Typical
<b>FUSE</b>	0.5A Slow Blow 250VAC. Fuse Dimension: 5 x 20 mm / 0.20" x 0.80"
<b>LINE CORD</b>	Detachable, IEC 60320, C13 Type (Line Cord Included)

### PHYSICAL

<b>FORM FACTOR</b>	19" Rack mount Steel Chassis Removable Rack Ears/Handles for Bench Use
<b>DIMENSIONS</b>	Width: 483 mm / 19" (incl. removable rack ears) 425 mm / 16.7" (excl. rack ears) Height: 89 mm / 3.5" Depth: 216 mm / 8.8" Shipping: 559 x 152 x 356 mm (W x H x D) 22 x 6 x 14"
<b>WEIGHT</b>	Net: 6.8 Kg / 15 lbs. Shipping: 9 Kg / 20 lbs.

### ENVIRONMENTAL

<b>TEMPERATURE (Operating)</b>	0 to +40° C +32 to +104° F
<b>TEMPERATURE (Storage)</b>	-20 to +70° C -2 to +158° F
<b>HUMIDITY</b>	RH 5 to 95%, Non-Condensing
<b>ALTITUDE</b>	2000 m / 6000 ft.
<b>POLLUTION DEG.</b>	Cat II, Indoor Use

### REGULATORY

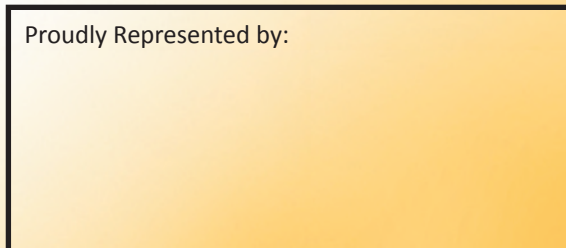
<b>APPROVALS</b>	CE Mark LVD 2006/95/EC Safety: IEC 61010-1:2010, Ed 3.0 EMC: IEC 61326-1:2013, Ed. 2.0
------------------	--

## Ordering Information

MODEL NUMBER	DESCRIPTION	NOTES
1656 AUTO LINE	Six Channel HV Multiplexer for auto-production line fixture testing.	Requires 1656-PLC-RPC Supplied with: • Auto Line Operator Manual • AC Line Cord (detachable) • Two High Voltage M/F Cables (Red / Black) • HD DB15 M/M Control Cable



Proudly Represented by:



**STS Instruments, Inc.**  
17711 Mitchell North, Irvine, CA 92614  
Website: [www.stsinstruments.com](http://www.stsinstruments.com)  
Email: [info@stsinstruments.com](mailto:info@stsinstruments.com)  
Toll Free: 800-421-1921  
Tel: 580-223-47333  
Fax: 580-226-57527